



Dart Aerospace Ltd.
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D5393-041

Job Sheet 196911



Part No: D5393-041

Job Qty: 4 pcs

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/24/19

Job Tracking No:

Created By: Kimberley Guerin

Due Date: 7/12/19

Description:

Type: Stock

Note: DWG REV B SHEETS 1,2 IPP REV:A 16.02.01 NEW ISSUE DD VERF:JLM IPP REV:B 17.01.27 AS PER
DWG REV.B2 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	7/12/19		0.00	2.80	Small Fab - 1		JAN 03 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	4 pcs	7/12/19		0.00	0.00	QC 5 - 10		JAN 06 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Packaging 3-1 - Stock - B4B	4 pcs	7/12/19		0.00	0.00	Packaging 3 - 1 - B4B		JAN 06 2020
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



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Container No: S244667



Part: D5393-041

Job No: 196911

Serial No/Batch: S244667

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/03/20

Plex 6/24/19 4:08 PM Dart.Guerin.Kimberley

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC ST 370
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA	4 pcs	7/12/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	JAN 06 2020

Part Op 100 - Small Fab - Assemble strut, nut and clevis as per dwg (HAND TIGHTEN NUT) use anti-seize on thread, A/R ANTI-Descriptions: SEIZE BATCH: 7138973

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	8 Ea (2 ea)	100-Small Fab - 1	8156061
AN685-34R	Clevis	8 Ea (2 ea)	100-Small Fab - 1	3239635-1
D2690-6	Lanyard	8 pcs (2 ea)	100-Small Fab - 1	4x5280567-4x52803814
D5393-043	Strut Weldment	4 pcs (1 ea)	100-Small Fab - 1	3195735
MS17984-C405	Pin, Quick Release	8 Ea (2 ea)	100-Small Fab - 1	3195831
MS21043-3	Nut	8 Ea (2 ea)	100-Small Fab - 1	326152
MS21919WCF8	Clamp	8 Ea (2 ea)	100-Small Fab - 1	3196205
NAS1149C0332R	Washer (AN960C10L)	16 Ea (4 ea)	100-Small Fab - 1	3225629
NAS509-4C	Nut	8 Ea (2 ea)	100-Small Fab - 1	3196065

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C3A	8	340	0
	AN665-34R	8	34	0
	D2690-6	8	110	0
	D5393-043	4	2	0
	MS17984-C405	8	9	0
	MS21043-3	8	1,076	0
	MS21919WCF8	8	6	0
	NAS1149C0332R	16	5,234	0
	NAS509-4C	8	17	0
Part Specifications				
Specifications could not be found.				

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